



BLACK CAT

WEAR PARTS



RVS SHROUDS



REVOLUTION



Series	Center	LH	RH	Weight	Fits Thickness	Length	Bevel Angle	Spade >	Eqpt.	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
200	RVS200C1350	RVS200L1350	RVS200R1350	142.0 lb 64.4 kg	2.00" 51 mm	13.50" 343 mm	30°	12	Loader	RVS7B	RVS1BL	RVS7LP	RVS1B
250	RVS250C1500-22	RVS250L1500-22	RVS250R1500-22	165.0 lb 74.8 kg	2.50" 64 mm	15.00" 381 mm	22.5°	12	Loader				
275	RVS275C0950	RVS275L0950	RVS275R0950	113.0 lb 51.3 kg	2.75" 70 mm	9.50" 241 mm	30°	12	Excavator				
	RVS275C1625	RVS275L1625	RVS275R1625	200.0 lb 90.7 kg		16.25" 413 mm	30°	12	Loader				
	RVS275C1775	RVS275L1775	RVS275R1775	220.0 lb 99.8 kg		17.75" 451 mm	30°	12	Loader				
	RVS275C2000-22	RVS275L2000-22	RVS275R2000-22	203.0 lb 92.1 kg		20.00" 508 mm	22.5°	15	Loader				
300	RVS300C1200	RVS300L1200	RVS300R1200	148.0 lb 67.1 kg	3.00" 76 mm	12.00" 305 mm	30°	12	Excavator				
	RVS300C1700	RVS300L1700	RVS300R1700	252.0 lb 114.3 kg		17.00" 432 mm	30°	12	Loader				
	RVS300C1700-22	RVS300L1700-22	RVS300R1700-22	189.0 lb 85.7 kg		17.00" 432 mm	22.5°	15	Loader				
350	RVS350C0950	RVS350L0950	RVS350R0950	113.0 lb 51.3 kg	3.50" 89 mm	9.50" 241 mm	30°	12	Excavator				
	RVS350C1250	RVS350L1250	RVS350R1250	147.0 lb 66.7 kg		12.50" 318 mm	30°	12	Excavator				
400	RVS400C1150	RVS400L1150	RVS400R1150	221.0 lb 100.2 kg	4.00" 102 mm	11.50" 292 mm	30°	12	Excavator				
	RVS400C1350	RVS400L1350	RVS400R1350	237.0 lb 107.5 kg		13.50" 343 mm	30°	12	Excavator				
	RVS400C1475	RVS400L1475	RVS400R1475	322.0 lb 146.1 kg		14.75" 375 mm	30°	12	Excavator				
	RVS400C1650	RVS400L1650	RVS400R1650	313.0 lb 142.0 kg		16.50" 419 mm	30°	15	Excavator				
475	RVS475C1300	RVS475L1300	RVS475R1300	251.0 lb 113.9 kg	4.75" 121 mm	13.00" 330 mm	30°	12	Excavator				
	RVS475C1500	RVS475L1500	RVS475R1500	276.0 lb 125.2 kg		15.00" 381 mm	30°	12	Excavator				
	RVS475C1600	RVS475L1600	RVS475R1600	291.0 lb 132.0 kg		16.00" 406 mm	30°	12	Excavator				
	RVS475C1725	RVS475L1725	RVS475R1725	307.0 lb 139.3 kg		17.25" 438 mm	30°	12	Excavator				
550	RVS550C1650	RVS550L1650	RVS550R1650	326.0 lb 147.9 kg	5.50" 140 mm	16.50" 419 mm	30°	11.5	Excavator				
	RVS550C1825	RVS550L1825	RVS550R1825	349.0 lb 158.3 kg		18.25" 464 mm	30°	11.5	Excavator				
	-	RVS550L2250	RVS550R2250	463.0 lb 210.0 kg		22.50" 572 mm	30°	11.5	Excavator				

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BLACK CAT

WEAR PARTS



T-Nut Lock



Bolt



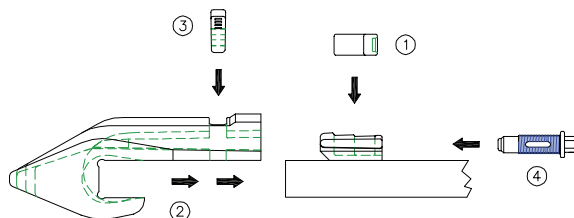
Vertical Shrouds

Series	Center	LH	RH	Weight	Fits Thickness	Length	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
100	RVS100V2370	-	-	31.0 lb 14.1 kg	1.00" 25 mm	23.75" 603 mm	RVS5B	RVS34BL	RVS34LP	RVS34B
	RVS100V2370R64	Curved for material handling buckets		31.0 lb 14.1 kg		23.75" 603 mm				
150	RVS150V1200	-	-	33.0 lb 15.0 kg	1.50" 38 mm	12.00" 305 mm	RVS7B	RVS1BL	RVS7LP	RVS1B
	RVS150V1600	-	-	44.0 lb 20.0 kg		16.00" 406 mm				
200	RVS200V1800	-	-	89.0 lb 40.4 kg	2.00" 51 mm	18.00" 457 mm	RVS9B	RVWSBL	RVWSP10	RVWSB2
250	RVS250V1800	-	-	99.0 lb 44.9 kg	2.50" 64 mm	18.00" 457 mm				
300	RVS300V2000	-	-	190.0 lb 86.2 kg	3.00" 76 mm	20.00" 508 mm	RVS13B	RVS175BL	RVS11LP	RVS175B
350	RVS350V3000	-	-	418.0 lb 189.6 kg	3.50" 89 mm	30.00" 762 mm				
550	RVS550V3200	-	-	541.0 lb 245.4 kg	5.50" 140 mm	32.00" 813 mm				

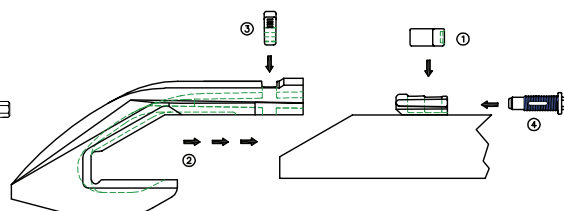
Lower Vertical Shrouds

Series	Center	LH	RH	Weight	Fits Thickness	Base	Rubber Bolt Seat	T-Nut Lock	Bolt
200	-	RVSLW200L	RVSLW200R	95.1 lb 43.1 kg	2.00" 51 mm	RVS7B	RVS1BL	RVS7LP	RVS1B
250	-	RVSLW250L	RVSLW250R	102.5 lb 46.5 kg	2.50" 64 mm				
300	-	RVSLW300L	RVSLW300R	214 lb 97.1 kg	3.00" 76 mm	RVS9B	RVWSBL	RVWSP10	RVWSB2
350	-	RVSLW350L	RVSLW350R	266.8 lb 121.0 kg	3.50" 89 mm				
550	-	RVSLW550L	RVSLW550R	342 lb 155.1 kg	5.50" 140 mm	RVS13B	RVS175BL	RVS11LP	RVS175B

RVS Vertical Shrouds Installation



RVS Lip Shrouds Installation



Steps:

1. Insert the rubber/steel lock into the base cavity.
2. Slide the shroud over the base/lock assembly.
3. Insert the locking plate through the slot in the shroud.
4. Insert and tighten the bolt through the locking plate.